

# MANUAL SLIDING DOOR INSTRUCTIONS



## STEP 1

OPEN PACKAGES AND LAY OUT ALL PARTS.  
REFER TO PARTS BOOKLET FOR A LIST OF PARTS.

## STEP 2

CUT OPENING FOR DOOR.  
REFER TO CHART FOR OPENING SIZE BELOW.

DOOR SIZE	OPENING SIZE	CENTER MARK ON TRACK
8x8ft	96" x 96"	57"
8x10ft	96" x 120"	57"
6x8ft	72" x 96"	44 <sup>3</sup> / <sub>4</sub> "
5x7ft	60" x 84"	38"

## STEP 3

INSTALL U-BOOT METAL AND CAP OPENING. (SOLD SEPARATELY)

## STEP 4

**NOTE:** THE TWO SIDE & TOP JAMBS REQUIRE 4 BOLTS EACH.

- 4a. LAYOUT SO THE BOLTS LAY 6 INCHES FROM EACH END. LAY THE OTHER TWO ABOUT 30 INCHES APART.
- 4b. MARK THE LOCATIONS  $2\frac{3}{4}$ " FROM EDGE OF OPENING.

**NOTE:** WE RECOMMEND USING TAPE TO KEEP BOLTS IN PLACE AS SHOWN IN PHOTO.



- 4c. DRILL HOLES INTO WALL. HOLES SHOULD BE  $\frac{3}{4}$ " FOR NUT TO FIT.
- 4d. MOUNT 3 DOOR JAMBS. MAKE SURE THEY ARE PLUMB AND SQUARE. MOUNTING BOLTS SLIDE INTO BACK OF JAMBS AS SHOWN ABOVE.

## STEP 5

- 5a. SET TRACK ON TOP OF TOP JAMB.
- 5b. FIND AND MARK CENTER OF DOOR OPENING. LINE UP YOUR MARK TO MATCH THE MARK ON THE TRACK. SEE CHART ON PAGE 2.
- 5c. DRILL HOLES THROUGH PANELS USING THE PRE-DRILLED HOLES IN THE TRACK. BOLT TIGHT.

## HEAT WIRE INSTRUCTIONS

- a. REMOVE HEAT WIRE COVER.
- b. FIND LOCATION ON SIDE OF JAMB TO MOUNT JUNCTION BOX (BY OTHERS).
- c. DRILL A HOLE FROM JUNCTION BOX INTO HEAT WIRE TRACK.
- d. RUN HEAT WIRE IN TRACK AND FEED THE POWER LEADS INTO THE JUNCTION BOX (115V).
- e. INSTALL THE HEAT WIRE COVER TRIM.
- f. TURN ON DOOR HEATER ONCE THE FREEZER HAS REACHED OPERATING TEMP.

## STEP 6

- 6a. ATTACH THE ROLLERS TO TOP OF DOOR LEAF USING THE MOUNTING BRACKETS
- 6b. INSTALL TOP HANGER BRACKETS AND ROLLERS ON DOOR.
- 6c. STAND DOOR UP AND ROLL ONTO TRACK.

## **STEP 7**

MAKE FINAL ADJUSTMENTS TO DOOR AS NEEDED:

- 7a. TOP ROLLERS CAN BE ADJUSTED IN AND OUT SO THE DOOR GASKET TOUCHES JAMBS WHEN DOOR IS CLOSED.
- 7b. TOP ROLLERS CAN ALSO BE ADJUSTED UP AND DOWN SO BOTTOM SWEEP TOUCHES FLOOR WHEN CLOSED.
- 7c. ADJUST WALL TRACK ROLLER AND STOP BRACKET IN OR OUT TO MAKE THE LOWER SIDES OF THE DOOR GASKET SEAL WHEN CLOSED.
- 7d. CAULK AROUND FRAME. (NOT PROVIDED)

## **STEP 8**

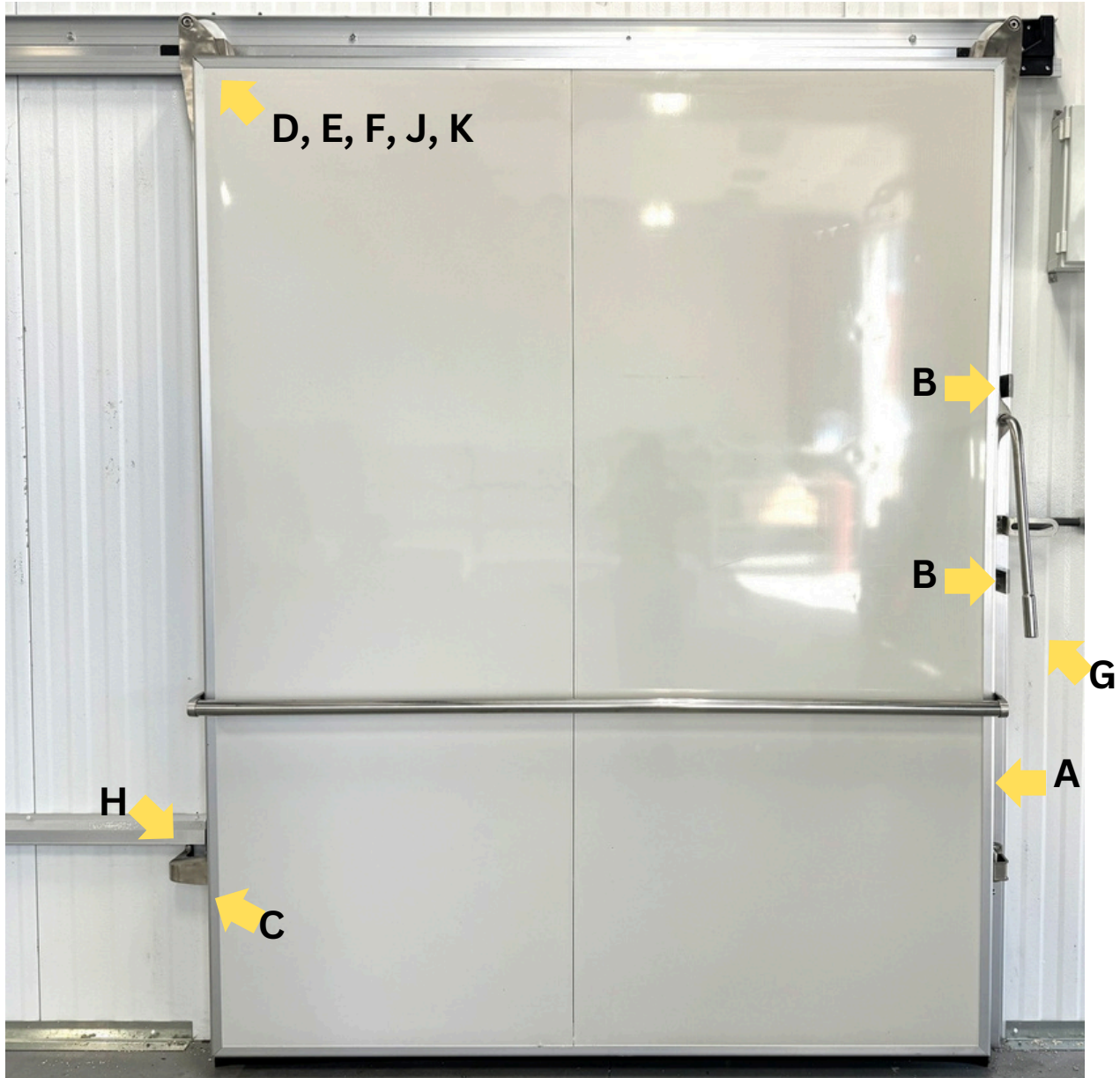
NEEDED: WALL TRACK, PARTS H & C

- 8a. MOUNT THE WALL SIDE ROLLER TO THE BOTTOM SIDE OF THE DOOR PANEL.
- 8b. INSTALL PLASTIC END CAPS TO THE SIDE WALL TRACK BEFORE MOUNTING.
- 8c. LINE UP WALL GUIDE TRACK, LEVEL AND ATTACH TO WALL AND SIDE JAMB.
- 8d. ADJUST SIDE ROLLER.

## STEP 9

- 9a. MOUNT THE PUSHBAR, DOOR SNUBBER, AND EXTERIOR DOOR HANDLE.
  
- 9b. ONCE DOOR IS MOUNTED AND ADJUSTED ON TOP TRACK, ALIGN AND MOUNT THE LOCK HASP, CATCHES FOR SNUBBER, PUSHBAR, AND SAFETY RELEASE STIKES TO SIDE DOOR JAMB.

# MANUAL SLIDING DOOR





# **PART A**

SNUBBER AND  
CATCH



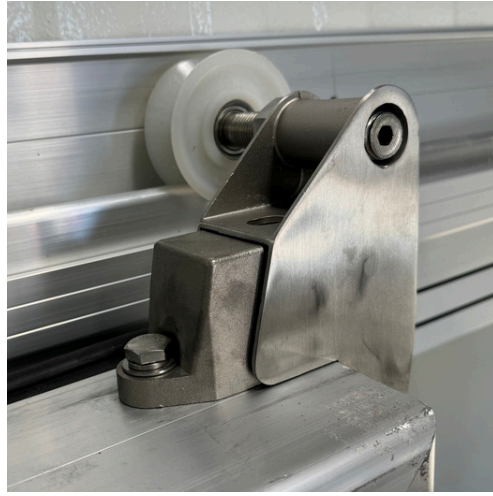
# **PART B**

DOOR STRIKES



# **PART C**

WALL GUIDE  
ROLLER



## **PART D**

TOP ROLLER  
SUPPORT  
BRACKETS



## **PART E**

ROLLER  
BRACKETS



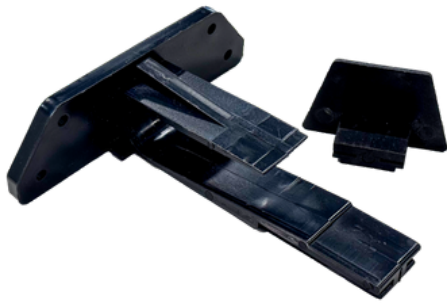
## **PART F**

ROLLERS



# **PART G**

PUSH BAR



# **PART H**

WALL GUIDE  
END CAPS



# **PART I**

MOUNTING  
HARDWARE:

TRACK, JAMBS



# **PART J**

JAMBS



# **PART K**

BAR BRACKETS